(5)
US Department
of Transportation

# MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

OMB No. 2120-0020 Exp: 5/31/2018	Electronic Tracking Number
	For FAA Use Only

**Federal Aviation** Administration INSTRUCTIONS: Print or type all entries. See Title 14 CFR §43.9, Part 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions and disposition of this form. This report is required by law (49 U.S.C. §44701). Failure to report can result in a civil penalty for each such violation. (49 U.S.C. §46301(a)) Nationality and Registration Mark **N108WY** 1. Aircraft Make Series Stinson Name (As shown on registration certificate) Address (As shown on registration certificate) Address 521 Wind River Ave Christopher McAtee 2. Owner City Casper State WY 82609 Country USA 3. For FAA Use Only "The technical data identified herein has been found to comply with applicable airworthiness requirements and is hereby approved for use only on the above rescribed aircraft, subject to conformity inspection by 12018 6 5. Unit Identification 4. Type Repair Alteration Unit Make Model Serial No. 108-2444 Stinson (As described in Item 1 above) AIRFRAME X **POWERPLANT PROPELLER** Туре **APPLIANCE** Manufacturer 6. Conformity Statement A. Agency's Name and Address B. Kind of Agency U. S. Certificated Mechanic Christopher McAtee Manufacturer 521 Wind River Ave Foreign Certificated Mechanic C. Certificate No. State WY City Certificated Repair Station Casper Zip Certificated Maintenance Organization I certify that the repair and/or alteration made to the unit(s) identified in item 5 above and described on the reverse or attachments hereto have been made in accordance with the requirements of Part 43 of the U.S. Federal Aviation Regulations and that the information furnished herein is true and correct to the best of my knowledge. Signature/Date of Authorized Individual Extended range fuel per 14 CFR Part 43 App. B 7. Approval for Return to Service Pursuant to the authority given persons specified below, the unit identified in item 5 was inspected in the manner prescribed by the Administrator of the Federal Aviation Administration and is Rejected x Approved FAA Flt. Standards Persons Approved by Canadian Maintenance Organization Manufacturer Department of Transport Inspector BY Other (Specify) Inspection Authorization FAA Designee Repair Station Signature/Date of Authorized Individual Certificate or Designation No. A&P 3526048

## NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of Work Accomplished (If more space is required, attach additional sheets. Identify with aircraft r	nationality and registrati	ion mark and date work	completed.)
		-	
* '	N108WY	7/11/18	***************************************
1) Description: Penlaced landing light lamns w/Asr	Nationality and Re		Date
1) Description: Replaced landing light lamps w/Aero-Aero-Lites installation instructions ALII-002 Rev 1-5 breaker, and switch which were deemed appropriate 6. Power and ground wires terminated to new LED screws and MS35333-71 lock washers. New lamps hardware and no modifications required. Replaced 9SMD-NAV-RGW LEDs P/Ns LED7512-R (left), LEI Aero-Lites installation instructions ALII-002 Rev 1-5 breaker, and switch which were deemed appropriate 6. New lamps installed into existing fixtures w/origir 2) Control & Operating information: No change.  3) Servicing Information: Stinson 108-2 service mand 4) Maintenance Instructions: Stinson 108-2 service 43.13-1B chapter 11.  5) Troubleshooting Information: Aero-Lites installation instructions.  8) Special Instructions: N/A  9) Application of Protective Treatment: N/A  10) Data: Stinson 108-2 service manual, Aero-Lites 172K N79546 field approval form 337 dated 10/10/2 11) Special Tools: N/A  12) Commuter Category Aircraft: N/A  13) Recommended O/H interval: N/A - Replacable und Airworthiness Limitations: No additional limitation 15) Revision: Required revisions are to be submitted writing, including the referrenced form 337 and propunction of Change to W&B: Negligible.  17) The above modification was found not to interfer modifications and doesn not exeed 80% of generaton navigational equipment from RFI was found while te	dated 10/2017 e IAW AC 43.13 lamps w/vendo is installed into e navigation light D7512-G (right) dated 10/2017 e IAW AC 43.13 hal hardware an hual. manual, Aero-L on instructions. e manual. installation inst 017 lipon condition. ns. d to the local FA osed changes to re with other inst or output. No ac	Jused existing 3-1B chapter 11 or supplied MS57 existing fixtures was lamps w/Aero-lambde, and LEDBA15 Jused existing 3-1B chapter 11 and no modification ites installation in existing fixtures was lambde, and the made.  AA Flight Standard by the made and the made.  Stalled systems and the stalled systems and the made.	wiring, circuit sections 5 and 1958-23 machine v/original Lites model S (tail) IAW wiring, circuit sections 5 and ons required.  13-1B, Cessna  rds office in  and/or oce to radios or
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Additional Sheets Are Attached

63
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Administration

# MAJOR REPAIR AND ALTERATION

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(Airframe, Powerplant, Propeller, or Appliance) INSTRUCTIONS: Print or type all entries. See Title 14 CFR §43.9, Part 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions and disposition of this form. This report is required by law (49 U.S.C. \$44701). Failure to report can result in a civil penalty for each such violation. (49 U.S.C. §46301(a)) Nationality and Registration Mark Serial No. 17258165 N79546 1. Aircraft Series CESSNA Name (As shown on registration certificate) Address (As shown on registration certificate) Address PO BOX 8771 DIAKONIS EMMANUEL W 2. Owner MAUMEE State OHIO 43537 Country USA 3. For FAA Use Only \*The technical data identified herein has been found to comply with the applicable airworthiness requirements and is hereby approved for use only on the above described aircraft, subject to conformity inspection by a person authorized in FAR Section 43.7 Oct 10, 2017 FAA (NSPECTOR, GL25 5. Unit Identification 4. Type Alteration Unit Model Serial No. Repair Make CESSNA 17258165 (As described in Item 1 above) **AIRFRAME** X **POWERPLANT PROPELLER** Type APPLIANCE Manufacturer 6. Conformity Statement A. Agency's Name and Address B. Kind of Agency U. S. Certificated Mechanic EMMANUEL W. DIAKONIS Manufacturer Name Address 6852 SHOOTERS HILL RD. Foreign Certificated Mechanic C. Certificate No. State OHIO Certificated Repair Station City TOLEDO 3170659 USA Country Certificated Maintenance Organization Zio I certify that the repair and/or alteration made to the unit(s) identified in item 5 above and described on the reverse or attachments hereto have been made in accordance with the requirements of Part 43 of the U.S. Federal Aviation Regulations and that the information furnished herein is true and correct to the best of my knowledge. Signature/Date of Authorized Individual Extended range fuel per 14 CFR Part 43 App. B 7. Approval for Return to Service Pursuant to the authority given persons specified below, the unit identified in item 5 was inspected in the manner prescribed by the Administrator of the Federal Aviation Administration and is Approved Persons Approved by Canadian FAA Flt. Standards Maintenance Organization Manufacturer Department of Transport Inspector BY Other (Specify) Inspection Authorization **FAA Designee** Repair Station Signature/Date of Authorized Individual Certificate or Designation No. 3170659

### NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of Work Accomplished (If more space is required, attach additional sheets. Identify with aircraft na	itionality and registration mark and da	te work completed.)
	N79546	6/10/2017
	Nationality and Registration Mark	Date
1.Description:		
1.Description: Replaced existing OEM landing and Taxi light bulbs Part # PAR36L201, and Taxi Light assembly Part # I Instructions, Doc. ALII-001 Rev. 1-4 Dated 6/16. Use consists of a 20 amp S1360-20 circuit breaker that is that is appropriately placarded. All circuit wiring was Chapter 11, Section 5 & 6. Power and ground wires vendor-supplied MS51957-23 machine screws and N landing and taxi lights were installed in the OEM land hardware without any modifications. Replaced the ex Series LED Replacement Aircraft NAV Position Lam LED7512-R, Right Part # LED7512-G, and Tail Part Instructions Doc. ALII-002 Rev.1-0 Dated 5/17. Used of a 10 amp S1360-10 circuit breaker that is appropr appropriately placarded. The new LED NAV lamps with original hardware without any modifications. All AC 43.13-1B Chapter 11, Section 5 & 6. Post installar requirements as published in the Civil Aviation Regu 2. Control & Operating Information: No change 3. Servicing Information: Approved Cessna 172 Serv 4. Maintenance Instructions: Approved Cessna 172 Serv 4. Maintenance Instructions: Approved Cessna 172 Serv 5. Troubleshooting Information: Aero-Lites Installatio 6. Removal and Replacement: Approved Cessna 172 7. Diagrams: Aero-Lites Installation Instructions. 8. Special Instructions: None Apply. 9. Application of Protective Treatment: None Apply. 10. Data: Approved Cessna 172 Service Manual. Ae 11. List of Special Tools: None Apply. 12. Commuter Category Aircraft: Not Applicable. 13. Recommended Overhaul Interval: No limitation. F 14. Airworthiness Limitations: No additional Airworthi 15. Revision: Required revisions are to be submitted writing, including the referenced Form 337 and propor 16. The above modification was found not to interfere modifications and does not exceed 80% of generator navigation systems from RFI was found while testing and OFF configuration.	with Aero-Lites LED Land PAR36TR1, IAW the Aero PAR35333-71 lock washered in the Aero PAR35333-71 lock washered and taxi light fixtures wisting OEM NAV lamps with ps, Model 9SMD-NAV-ROW (FEDBA15S, IAW the Aero PAR36TE INSTALL AERO	ding Light assembly, b-Lites Installation ight circuit, which and On/OFF switch oer AC 43.13-1B .ED lamps with ser new LED with original with Aero-Lites Stellar GW, Left Part # ero-Lites Installation circuit, which consists OFF switch that is NAV lamp fixtures ined appropriate per neet all lighting .700~CAR 3.703.  The series and/or ference to radios and series and series and series and/or ference to radios and series and serie
17. Change to Weight and Balance is negligible. Equ	iipineiit iist was revised. ING FOLLOW/\$*********	******
NOTH	II TO FOLLOWYO	

✓ Additional Sheets Are Attached



## SunSetter + PLUS Series

## **Installation Instructions**

PART#	STYLE	Application	Weight	VDC	Input Current
PAR36L202	PAR 36	Landing/Recognition	0.60 lbs.	10-30VDC	1.57a @ 14VDC / 0.785a @ 28VDC
PAR36TR2	PAR 36	Taxi/Recognition	0.60 lbs.	10-30VDC	1.57a @ 14VDC / 0.785a @ 28VDC

<sup>\*\*\*\*</sup>THOROUGHLY READ THIS GUIDE, INCLUDING WARNINGS, BEFORE ATTEMPING LIGHT INSTALLATION\*\*\*\*

#### **INSTALLATION PROCEDURES:**

- \*It is the responsibility of the installer to determine installation eligibility for use in certified aircraft.
- \*Always install aircraft electrical equipment in accordance with the methods and practices as published in FAA AC43.13-1B Chapter 11

#### RETROFIT INSTALLATIONS ONLY

- 1. Before proceeding, verify your currently installed lamp is a PAR36 / 4.5" diameter sealed beam lamp.
- 2. REMOVE NEGATIVE (GROUND) TERMINAL FROM SHIP BATTERY
- 3. Remove existing lamp from fixture per instructions in your aircraft's approved AMM. Retain all OEM hardware.
- 4. Disconnect both existing wires\* from lamp
- Determine if currently installed circuit wiring is of sufficient gauge for your wire length. (This information is found via reference to FAA AC 43.13-1B, Paragraph 11-66(d) and FIGURE 11-2.) If existing wire is determined undersize, it must be replaced before proceeding.
- Identify negative (ground) wire using a multi-meter. The negative wire will have continuity to aircraft ground and should be identified by a ring of black electrical tape.

(This LED light assembly is "polarity" sensitive and must be wired such that:

- + terminal of the lamp is attached to Voltage (10-32vdc)
- terminal of lamp is attached to ground wire.
- Using supplied hardware (See figure 2.0 for wire termination options), attach aircraft Power
  to the lamp terminal identified with a "+". Attach Ground wire to the lamp terminal
  identified with a "-"
- 7. Install new LED lamp into OEM landing light fixture per instructions in your aircraft's approved AMM.

NOTE:

- 1. If installing a TAXI lamp, it is imperative that the Indexing Key be position at either 3 o'clock or 9 o'clock position. This is to ensure that the projected light beam is oriented parallel to the horizon.
- 2. If installing a LANDING lamp, it is only necessary to align the indexing key with that of the mounting fixture; orientation of the lamp will not affect projected beam.
- 8. Attach Negative terminal of the battery to regain electrical system continuity.
- 9. Place light switch in the ON position and verify proper operation of lamp.
- 10. With reference to the instructions in your aircraft's approved AMM, verify that the light is aimed in accordance with the aircraft manufacturers recommendations.
- 11. To satisfy 14CFR 23.1383, "Hazard Analysis" & "Electromagnetic Interference":
  - Perform an operational check of the LED light at night and confirm compliance with above referenced code.
  - 2. Test the full frequency spectrum of your aircraft's Communication and Navigation equipment to verify no adverse interference due to EMI or RFI while the light is in the ON position.
- 13. Submit appropriate FAA Form 337, listing work accomplished and include this manual as a supplement.
- 14. Make entry in appropriate aircraft logbook and update equipment list to reflect installed equipment.

Note: Retrofit installations have negligible affect to Aircraft Weight & Balance.

#### NEW INSTALLATIONS ONLY (EXPERIMENTAL AND/OR KIT AIRCRAFT)

- 1. New installations will consist of at least the following components (Reference wiring diagram):
  - a. 12/24VDC Power source
  - b. Aircraft approved Circuit Breaker
  - c. Aircraft approved Single Pole/Single Throw Switch
  - d. Aircraft approved single conductor wire of sufficient gauge and length to span from the power source and to terminate at the load (LED light assy). (This information is found via reference to FAA AC 43.13-1B, Paragraph 11-66(d) and FIGURE 11-2.)
  - e. PAR36 mounting fixture.
  - f. Method to appropriately placard ON/OFF switch and Circuit breaker.
- 2. Reference recommendations and precautions provided by the manufacturer of your Experimental/Kit Aircraft as to the proper way to install the components for your landing/taxi light circuit.
- 3. With all hardware components installed and properly placarded, Identify negative (ground) wire using a multi-meter. The negative wire will have continuity to aircraft ground and should be identified by a ring of black electrical tape.

(This LED light assembly is "polarity" sensitive and must be wired such that:

- + terminal of the lamp is attached to Voltage (10-30vdc)
- terminal of lamp is attached to ground wire.
- 4. Using supplied hardware, attach aircraft Power wire to the lamp terminal identified with a "+". Attach Ground wire to lamp terminal identified with a "-"

Figure 1.0

4.43"

wire

- Install new LED lamp into landing/taxi light fixture per instructions in your Kit Aircraft's instructions.
  - 1. If installing a TAXI lamp, it is imperative that the "TRAP" imprinted on the lens is oriented at *EITHER* twelve o'clock *OR* six o'clock position relative to the lens. This is to ensure that the projected light beam is oriented parallel to the horizon.
  - 2. If installing a LANDING lamp, it is only necessary to align the indexing key with that of the mounting fixure; orientation of the lamp will not affect projected beam.
- 6. Follow steps 8-14 from above "Retrofit Installation" Instructions

#### INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

Interval:	Action:	Remarks:
Every Flight	Perform function check of lamp(s)	If lamp is found defective, discontinue aircraft operation between sunset and sunrise until serviceable replacement lamp has been installed.
100hr	<ul> <li>Perform function check of lamp(s)</li> <li>Inspect lens for cracks or discoloration</li> <li>Inspect heat sink for corrosion. Treat if necessary</li> <li>Check security of fasteners in housing/mount</li> <li>Check security of electrical terminations.</li> <li>Check condition of visible wiring</li> </ul>	Replace defective lamp before return to service.  *Lamp assembly has no serviceable parts. Any evidence of breach to access internal circuit will void warranty.
Annually	<ul> <li>Perform function check of lamp(s)</li> <li>Inspect lens for cracks or discoloration</li> <li>Inspect heat sink for corrosion. Treat if necessary</li> <li>Check security of fasteners in housing/mount</li> <li>Check security of electrical terminations.</li> <li>Check condition of visible wiring</li> </ul>	Replace defective lamp before return to service.  *Lamp assembly has no serviceable parts. Any evidence of breach to access internal circuit will void warranty.

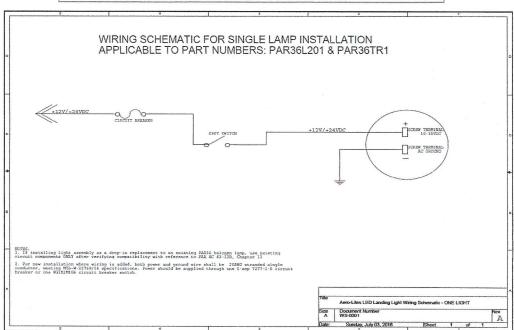
**WARNING:** Aero-Lites LED Landing Lights and Taxi / Recognition Lights are not certified for Installation on FAA Type-Certified Aircraft. Additional FAA field approval may be necessary to satisfy FAA installation regulations.

WARNING: DO NOT install any HSI compass components within 24 inch proximity of LED light or its circuit for risk of EMI. LED power wire MUST NOT parallel any compass Flux Gate wiring closer than 24 inches apart for risk of EMI.

WARNING: A compass swing MUST be performed, notating the compass position error with the LED light in the ON and OFF position.

Figure 2.0: Wire Termination Options





Doc. ALII-002

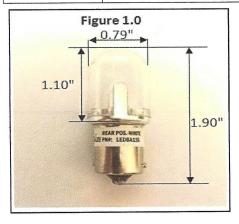
## **Installation Instructions**

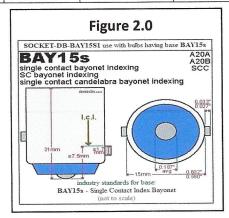
## **Stellar Series** – LED Replacement Aircraft Nav/Position Lamps

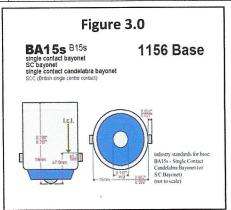
\*\*\*\*THOROUGHLY READ THIS GUIDE, INCLUDING WARNINGS, BEFORE ATTEMPING LIGHT INSTALLATION\*\*\*\*

\*It is the responsibility of the installer to determine installation eligibility for use in certified aircraft.

PART #	Description	Bulb Base	Weight	VDC	Input Current
LED7512-G	Wingtip Nav - GREEN	BAY15S	0.40 oz.	10-30VDC	230mA @ 14VDC / 0.110mA @ 28VDC
LED7512-R	Wingtip Nav - RED	BAY15S	0.40 oz.	10-30VDC	230mA @ 14VDC / 0.110mA @ 28VDC
LEDBA15S-W	Rear Position - WHITE	BA15S	0.40 oz.	10-30VDC	230mA @ 14VDC / 0.110mA @ 28VDC







\*Always install aircraft electrical equipment in accordance with the methods and practices as published in FAA AC43.13-1B Chapter 11

#### INSTALLATION PROCEDURES:

- 1. Remove existing bulb from fixture per instructions in your aircraft's approved AMM. Retain all OEM hardware.
- 2. Before proceeding, verify your currently installed wingtip lamp is a pn# A7512, with a **BAY15S** base, or other approved alternate for this lamp. (Reference **Figure 2.0** to verify your existing lamp base style). The BAY15S has two (2) offset indexing tabs that are mandatory for proper installation in the wingtip light fixture.

WARNING: DUE TO THE OFFSET "INDEXING" TABS ON THE BASE, THE BULB WILL ONLY FIT ONE WAY. DO NOT FORCEFULLY PUSH OR TWIST BULB INTO WINGTIP SOCKETS OR DAMAGE TO BULB WILL RESULT!!

- 3. Align the indexing tabs on bulb with slots in the wingtip socket. Gently press the LED bulb into the socket while rotating the bulb in a clockwise direction. If properly aligned, bulb should twist approximately 20 degrees and seat in the socket. IF THE BULB WILL NOT TWIST, DO NOT FORCE. Remove the bulb and rotate it 180 degrees and repeat step 3.
- 4. To replace the rear position light mounted on tail, repeat step 1.
- 5. Verify the lamp base on the removed bulb is a BA15S base and is consistent with that in Figure 3.0
- 6. Align the indexing tabs on bulb with slots in the tail position light socket. Gently press the LED bulb into the socket while rotating the bulb in a clockwise direction.
- 7. Test the aircraft Nav Light circuit via the appropriate procedure in the aircraft operating handbook to verify the new lamps function.
- 8. Reinstall all lenses and hardware in the reverse order from how it was removed.
- 9. To satisfy 14CFR 23.1383, "Hazard Analysis" & "Electromagnetic Interference":
  - 1. Perform an operational check of the LED light at night and confirm compliance with above referenced code.
  - 2. Test the full frequency spectrum of your aircraft's Communication and Navigation equipment to verify no adverse interference due to EMI or RFI while the light is in the ON position.
- 4. Make entry in appropriate aircraft logbook and update equipment list to reflect installed equipment.

Note: Retrofit installations have negligible affect to Aircraft Weight & Balance.

**WARNING:** Aero-Lites Stellar Series Replacement Nav/Position Lights are not certified for Installation on FAA Type-Certified Aircraft. Additional FAA field approval may be necessary to satisfy FAA installation regulations.

WARNING: DO NOT install any HSI compass components within 24 inch proximity of LED light or its circuit for risk of EMI. LED power wire MUST NOT parallel any compass Flux Gate wiring closer than 24 inches apart for risk of EMI.

WARNING: A compass swing MUST be performed, notating the compass position error with the LED lights in the ON and OFF position.

\*